

Valid until 28 February 2016

This is to certify that

I Build **A**luminium (Prestige)

P O Box 1240, Benoni, 1500

is registered as
AAAMSA Fenestration Contractor
and is on the membership roll of the following Associations:



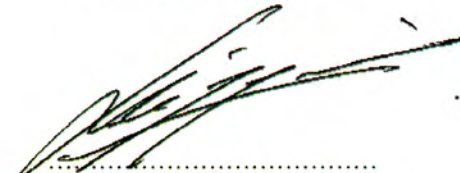
Membership No: **A**5382



PRESIDENT



VICE-PRESIDENT



EXECUTIVE DIRECTOR

Date: 1 March 2015

Note: This Certificate is not transferable, renewable each financial year upon receipt of payment/debit order and subject to confirmation of validity of the relevant AAAMSA Performance Test Certificate(s) (when applicable).

AAAMSA MEMBERSHIP CERTIFICATE

Tel: (011) 805-5002
Fax: (011) 805-5033

The AAAMSA Performance Test Certificate

Postal Address:
PO Box 7861
Halfway House, 1685

(for inclusion with Forms 1 and 4 of SANS 10400-A)



NOT TRANSFERABLE

Section A: Particulars of Applicant

Applicant:

Prestige t/a IBuilt Aluminium
12 Fackirt Street
Benoni
1500

Certificate
Number

D1211

Section B: Description of sample submitted for testing

AAAMSA Class Designation:

A1

Applicants' Drawing Reference:

OX2421

Product:

Aluminium Patio Door

Overall Dimensions:

2085mm high x 2385mm wide

Glass Type: Toughend Safety Glass

Glass Thickness: 5mm

Glazing Gaskets:

Chanel Gasket #GB33

Weather Seals:

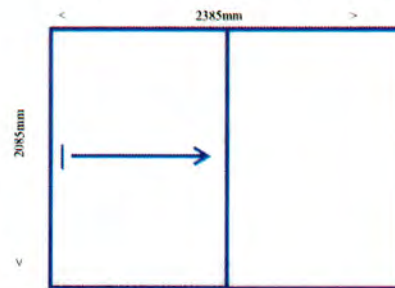
Finpile

Hardware:

Bespoke

Joint Sealant:

Dimensional Sketch of Sample



Comments by Testing Authority

* Interlock sections H10223 external and H10224 internal

Section C: Testing in accordance with SANS 613: Fenestration products - Mechanical performance criteria

Performance Test	Test Conditions	Measured Result	Allowed Result
1. Air Infiltration	75 Pa	0,16l/sec/m ²	2 l/sec/m ²
2. Positive Pressure	1000 Pa	11,0mm	11,9mm
3. Negative Pressure	1000 Pa	9,2mm	11,9mm
4. Water Penetration	200 Pa	No Leaks	No Leaks
5. Structural Pressure	1500 Pa	No Permanent deformation	No Permanent deformation
6. Operating Forces: To start movement To sustain Movement			

Section C: Testing

NOT TRANSFERABLE

Testing Authority:

(Stamp) SABS
Report #: 2538/0012/FHT15

Validated by AAAMSA:

(Stamp) AAAMSA
P.O. Box 7861
Halfway House
1685

Date of issue: 01 April 2015

Date of Validation: 02 April 2015

Signed: Mr. A Van Der Walt

Signed:

Designation: Testing Officer

Designation: Executive Director

Tel: (011) 805-5002
Fax: (011) 805-5033

The AAAMSA Performance Test Certificate



Postal Address:
PO Box 7861
Halfway House, 1685

(for inclusion with Forms 1 and 4 of SANS 10400-A)

NOT TRANSFERABLE

Section A: Particulars of Applicant

Applicant:

Prestige t/a IBuilt Aluminium
12 Fackirt Street
Benoni
1500

Certificate
Number

D1210

Section B: Description of sample submitted for testing

AAAMSA Class Designation:

A1

Applicants' Drawing Reference:

PTT1515

Product:

30,5 Casement Aluminium Window

Overall Dimensions:

1485mm high x 1485mm wide

Glass Type:

Clear Float

Glass Thickness:

4mm

Glazing Gaskets:

Butterfly - 53 Wedge - 46

Weather Seals:

Bubble Seal

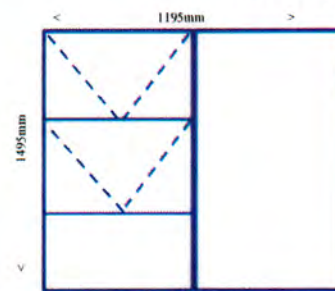
Hardware:

Bespoke

Joint Sealant:

Silicon

Dimensional Sketch of Sample



Comments by Testing Authority

*High Rise Mullion H9081

Section C: Testing in accordance with SANS 613: Fenestration products - Mechanical performance criteria

Performance Test	Test Conditions	Measured Result	Allowed Result
1. Air Infiltration	75 Pa	0,25l/sec/m ²	2 l/sec/m ²
2. Positive Pressure	1000 Pa	3,2mm	8,3mm
3. Negative Pressure	1000 Pa	3,4mm	8,3mm
4. Water Penetration	200 Pa	No Leaks	No Leaks
5. Structural Pressure	1500 Pa	No Permanent deformation	No Permanent deformation
6. Operating Forces: To start movement To sustain Movement			

Section C: Testing

NOT TRANSFERABLE

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